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13. Abstract (Maximum 200 Words) <i>(abstract should contain no proprietary or confidential information)</i> The goal of this project is to construct a functioning compact positron tomograph, whose geometry is optimized for detecting prostate tumors with molecular tracers such as [¹¹ C]choline (carbon-11 choline) or [¹⁸ F]fluorocholine (fluorine-18 choline, FCH), to confirm the presence, absence or progression of prostate cancer. When completed, the camera will consist of two banks of detectors mounted in a gantry. The bottom bank is fixed below the patient bed, and the top bank moves upward for patient access and downward for maximum sensitivity. During the first year of funding we have purchased all detector modules and electronics, designed the gantry and electronics housing, fabricated all gantry components, developed an iterative reconstruction algorithm for the special camera geometry, and simulated the reconstruction of realistic Monte Carlo data. Progress is on schedule.			
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4. INTRODUCTION

The goal of this project is to construct a functioning compact positron tomograph, whose geometry is optimized for detecting prostate tumors with molecular tracers such as [¹¹C]choline (carbon-11 choline) or [¹⁸F]fluorocholine (fluorine-18 choline, FCH), to confirm the presence, absence or progression of prostate cancer. Compared with a conventional positron emission tomography (PET) camera, the proposed tomograph has (1) the same spatial resolution in the region of the prostate, (2) improved detection efficiency, and (3) significantly lower cost, which would increase clinical availability. See Figure 1 for a sketch of the positron tomograph, consisting of detector banks, patient and patient bed. See Figure 2 for photographs of a detector module and partially assembled detector banks. See Appendix 1 for 3-D drawings of the positron tomograph with some gantry details.

5. BODY OF THE PROGRESS REPORT

Below are the list of tasks as proposed in our original Statement of Work. A summary of our progress and current status for each sub-task follows.

Task 1: Design two external curved detector banks; Months 1-10:

- a) Determine optimal detector bank geometry based on simulations and calculations.
- b) Design shielding.
- c) Design gantry.
- d) Design phantom bed.

Task 2: Construct the camera; Months 3-26:

- a) Construct gantry.
- b) Purchase and test CTI ECAT HR+ PET detector modules.
- c) Configure detector modules into two detector banks.
- d) Construct and test event processing, coincidence processing, and readout electronics.
- e) Configure system with phantom bed.

Task 3: Develop iterative reconstruction algorithms; Months 2-31:

- a) Develop iterative algorithms using Monte Carlo generated data.
- b) Optimize algorithms using real data.

Task 4: Characterize camera performance with phantoms; Months 27-36.

Task 1(a): Determine optimal detector bank geometry

Based on our computer simulations and calculations, we have optimized and finalized the design of the PET camera [1, 2]. Figure 1 shows the transaxial and sagittal views of the camera. The bottom bank is fixed below the patient bed, and the top bank moves upward for patient access and downward for maximum sensitivity. Each bank consists of two axial rows of 20 CTI ECAT HR+ detector modules, forming two arcs with a minor axis of 45 cm and a major axis of 70 cm. Our original proposal allowed for only a single axial row, but patient alignment will be easier with greater axial coverage; we negotiated with CPS Innovations to receive the CTI ECAT HR+ detector modules at below cost.

Individual detector modules are angled to point towards the camera center in order to optimize resolution at the center near the prostate at the price of some resolution degradation at the edges. Both detector banks can be tilted to image the prostate while minimizing attenuation (*i.e.*, above the buttocks and below the stomach, see Figure 1), but the gantry allows zero tilt for thin patients.

Task 1(b): Design shielding

The camera design includes shielding (see Figure 1b). Inter-plane septa extend 5 cm beyond the scintillator crystals to reduce background events from random coincidences and from photons that Compton scatter in the patient. Lead shields are also used on the ends to reduce activity from outside the field of view. Calculations were made to determine the optimal dimensions of the septa and lead shielding, and manufacturing techniques were considered.

Task 1(c): Design gantry

The gantry and electronics housing is designed. Appendix 1 shows 3-D drawings of the camera with many of the gantry and electronics housing details. The upper bank is mounted on a main aluminum back-plate in order to control the vertical motion using a hand-crank, allowing upward movement for patient access and downward to maximize sensitivity. A second hand-crank is used to adjust the overall tilt of both upper and lower banks. The near end of Appendix 1(a) also shows the electronics housing; see Appendix 2 for further electronics details [2, 3]. The $\pm 5V$ and high-voltage power supplies are visible in Appendix 1b.

Task 1(d): Design phantom bed

Our proposal is limited to the design, construction and characterization (using phantoms) of a compact prostate imaging system. Since human studies are beyond the scope of this proposal, we have only designed a simple phantom bed at this time.

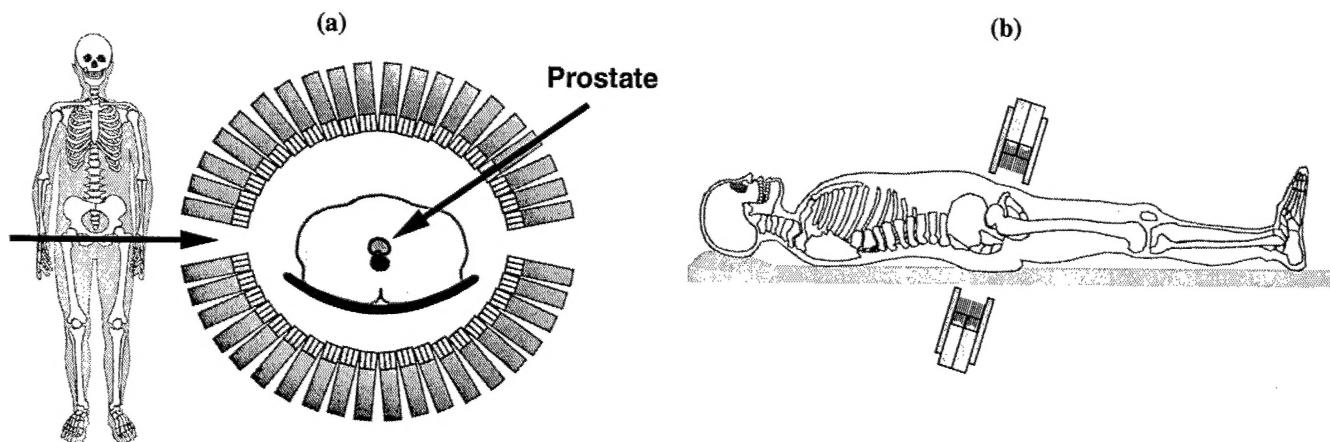


Figure 1: Positron tomograph for prostate imaging. (a) Drawing of a transaxial view through prostate, showing the patient centered between two detector banks. The individual detector modules are angled to point towards the prostate. (b) Drawing of the sagittal view. The bottom arc is fixed below the patient bed, whereas the top arc adjusts vertically for patient access and compactness. Both detector banks are tilted and positioned as close as possible to the prostate, which improves sensitivity and minimizes attenuation.

Task 2(a): Construct gantry

The gantry and electronics housing is under construction. All gantry components have been machined or purchased, and gantry assembly will begin early January, 2003. Construction of the electronics housing and cabling is in progress.

Task 2(b): Purchase and test CTI ECAT HR+ PET detector modules

We have acquired all CTI ECAT HR+ detector modules and electronics boards from CPS Innovations at a reduced cost.

Task 2(c): Configure detector modules into two detector banks

Figure 2 shows photographs of a detector module and partially assembled detector banks. All 80 detector modules will be configured into two detector banks as soon as the gantry assembly is complete.

Task 2(d): Construct and test event processing, coincidence processing, and readout electronics

We are currently testing the CTI electronics and modifying the DAQ software for our system. This work will continue during the next year.

Task 2(e): Configure system with phantom bed

We have not yet begun this task. We expect to configure the system with the phantom bed during the next year.

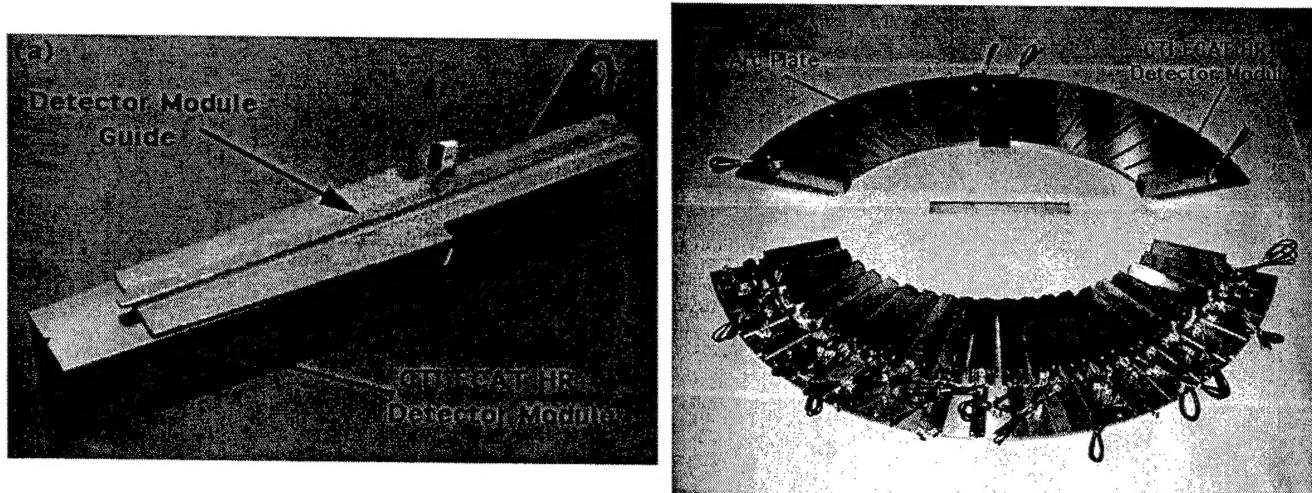


Figure 2: (a) CTI ECAT HR+ detector module with an aluminum guide epoxied along its midline. (b) The top and bottom aluminum arc plates with some of the CTI ECAT HR+ detector modules mounted in place. Each detector module has an aluminum guide that slides along a groove in the arc plate and is stopped (and secured against the arc plate) using a mortise and tenon. The detector modules are individually angled to point towards the center of the camera.

Task 3(a): Develop iterative algorithms using Monte Carlo generated data

The reconstruction algorithm is under development. We have done a significant amount of simulation work to evaluate the expected camera performance as well as to optimize the camera design. We have determined the size of the region with high spatial resolution within our PET camera, showing that there will be good resolution in the 10 cm diameter central region near the prostate for a wide range of patient sizes [2]. We have addressed the issue of irregular and incomplete sampling due to the side gaps between the detector banks [1].

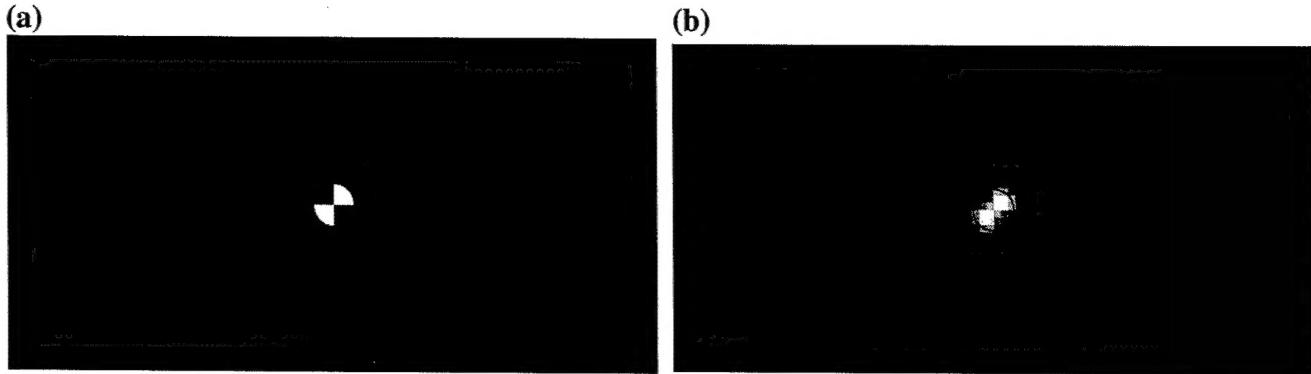


Figure 3: (a) Body outline of patient with 2.5 cm diameter circular “prostate” divided into quadrants with “tumors” placed in the upper right and lower left quadrants (white = high uptake), assuming a tumor to background ratio of 2:1. The “patient” is 37.5 cm wide and 18.0 cm deep. (b) Reconstructed image of the phantom using an iterative maximum likelihood algorithm that assumes a 30% scatter fraction and 20% randoms fraction. Image represents 745 kcounts in a single slice, which should be achievable with a 6 minute scan after a 10 mCi injection. Both tumors are clearly visible.

Monte Carlo methods have been used to study the reconstruction of extended prostate sources. Reconstructions were performed with an iterative maximum likelihood technique that assumes statistical noise representing 745 kcounts/slice, a tumor activity concentration that is two times the background activity concentration, 30% scatter fraction, and 20% randoms fraction. The reconstructions were then post-filtered with a very conservative Gaussian function of $\sigma = 1$ pixel = 2 mm. We have demonstrated that we can reconstruct nearly artifact-free images, as well as detect and differentiate partial and whole prostate tumors, using Monte Carlo data equivalent to a 6-minute scan after a 10 mCi radiopharmaceutical injection (see Figure 3). The expected camera performance is shown in further detail in Appendix 2. We have explored the data corrections that will be necessary, such as attenuation correction and normalization. Further development is still necessary, including the incorporation of scattering and the optimization of the algorithm using Monte Carlo data.

Task 3(b): Optimize algorithms using real data

We have not yet begun this task. We expect to begin optimizing the algorithm using real data in approximately one year.

Task 4: Characterize camera performance with phantoms

We have not yet begun this task. Characterization of camera performance with phantoms will be described in future progress reports.

6. KEY RESEARCH ACCOMPLISHMENTS

- The camera design was optimized and completed.
- The gantry components were fabricated, and the gantry will be assembled in January, 2003.
- Designs for electronics, packaging, mounting and interconnects were completed.
- All detector modules and electronics were acquired.
- Extensive simulations were used to evaluate the expected camera performance.

7. REPORTABLE OUTCOMES

J. S. Huber, S. E. Derenzo, J. Qi, et al., "Conceptual Design of a Compact Positron Tomograph for Prostate Imaging," *IEEE Trans Nucl Sci*, vol. NS-48, pp. 1506-1511, 2001. Oral presentation at the 2000 IEEE Medical Imaging Conference.

J. S. Huber, J. Qi, S. E. Derenzo, et al., "The Development of a Compact Positron Tomograph for Prostate Imaging," *IEEE Trans Nucl Sci*, Submitted, 2002. Oral presentation at the 2002 IEEE Medical Imaging Conference.

8. CONCLUSIONS

Task 1 has been completed on schedule. Design of the detector bank geometry, electronics, gantry, electronics housing and patient bed was optimized and completed.

Task 2 is in progress and on schedule. The gantry components have been fabricated and gantry assembly will begin in January, 2003. We are significantly ahead of schedule for this sub-task, since fabrication was proposed to begin next year. All detector modules and electronics have been acquired. The system will be configured once the gantry assembly is complete. A significant amount of work remains before we have completed CTI electronics testing and DAQ software modifications. However, no problems related to this task are currently anticipated.

Task 3 is in progress and on schedule. Extensive simulations were used to evaluate the expected camera performance, demonstrating that our PET camera design will image prostate tumors with good spatial resolution and image contrast at low cost relative to commercial PET scanners, in agreement with our original proposal. A preliminary iterative reconstruction algorithm has been developed, but further development is necessary.

Task 4 has not yet begun.

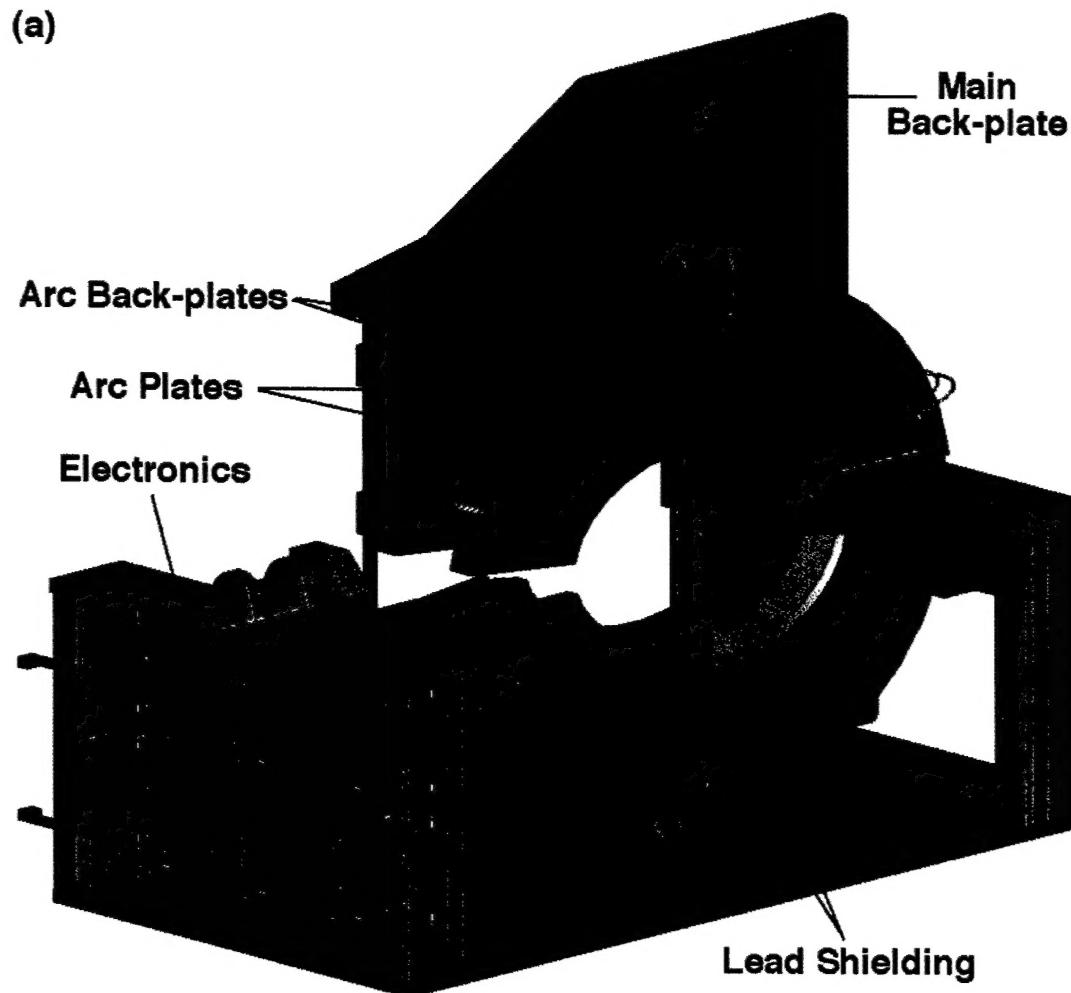
9. REFERENCES

- [1] J. S. Huber, S. E. Derenzo, J. Qi, et al., "Conceptual Design of a Compact Positron Tomograph for Prostate Imaging," *IEEE Trans Nucl Sci*, vol. NS-48, pp. 1506-1511, 2001.
- [2] J. S. Huber, J. Qi, S. E. Derenzo, et al., "The Development of a Compact Positron Tomograph for Prostate Imaging," *IEEE Trans Nucl Sci*, Submitted, 2002.
- [3] W. W. Moses, J. W. Young, K. Baker, et al., "The Electronics System for the LBNL Positron Emission Mammography (PEM) Camera," *IEEE Trans Nucl Sci*, vol. NS-48, pp. 632-636, 2001.

10. APPENDICES

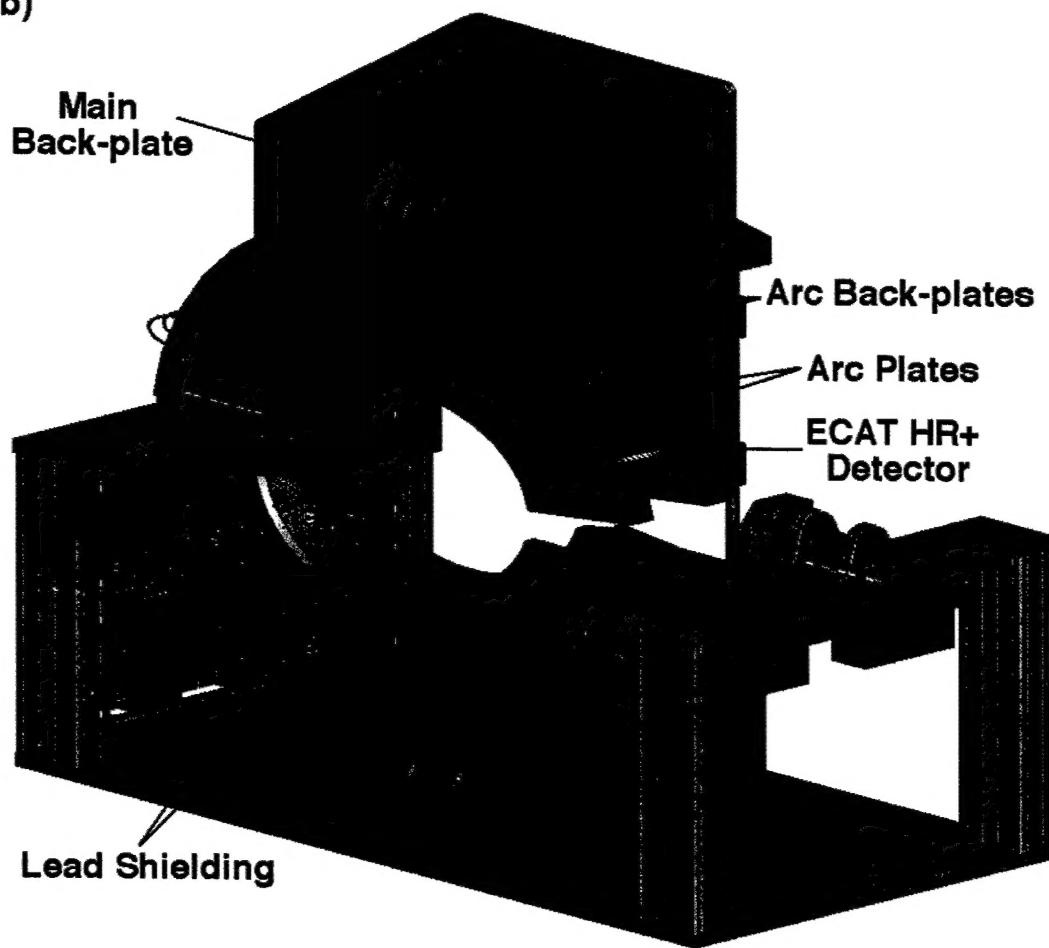
Appendix 1: 3-D color drawings of the PET camera with some gantry details; (a) as viewed from the electronics end and (b) as viewed from the power supply/doctor access end.

Appendix 2: Preprint of J. S. Huber, J. Qi, S. E. Derenzo, et al., "The Development of a Compact Positron Tomograph for Prostate Imaging," *IEEE Trans Nucl Sci*, Submitted, 2002.



Appendix 1: 3-D color drawings of the prostate PET camera with some gantry details. Only a few detector modules are shown in place. The arc plates are mounted on thicker aluminum arc back-plates that also hold the lead shielding in place. The arc plates (pink), arc back-plates (blue) and lead shielding (green) are symmetric since there are two axial rows of detector modules. The upper bank is mounted on a main aluminum back-plate in order to control the vertical motion using a hand-crank, allowing upward movement for patient access and downward to maximize sensitivity. A second hand-crank is used to adjust the overall tilt of both upper and lower banks. Most of the cabling is not shown, as well as the patient bed. (a) The near end of the drawing shows the electronics. The six DHI boards are mounted horizontally to the housings that hold their corresponding Analog Subsection boards. The Coincidence Processor board is mounted on the cabinet door. (b) The near end of the drawing shows the power supplies.

(b)



The Development of a Compact Positron Tomograph for Prostate Imaging

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Abstract—We give design details and expected image results of a compact positron tomograph designed for prostate imaging that centers a patient between a pair of external curved detector banks (ellipse: 45 cm minor, 70 cm major axis). The bottom bank is fixed below the patient bed, and the top bank moves upward for patient access and downward for maximum sensitivity. Each bank is composed of two rows (axially) of 20 CTI PET Systems HR+ block detectors, forming two arcs that can be tilted to minimize attenuation. Compared to a conventional PET system, our camera uses about one-quarter the number of detectors and has almost two times higher solid angle coverage for a central point source, because the detectors are close to the patient. The detectors are read out by modified CTI HRRT data acquisition electronics. The individual detectors are angled in the plane to point towards the prostate to minimize resolution degradation in that region. Inter-plane septa extend 5 cm beyond the scintillator crystals to reduce random and scatter backgrounds. Average- to large-size patients will not be fully encircled by detector rings, causing incomplete sampling due to the side gaps. Monte Carlo simulations (including 20% randoms and 30% scatter fractions) demonstrate the feasibility of detecting and differentiating prostate tumors with a tumor to background ratio of 2:1, using a number of counts that should be achievable with a 6 minute scan after a 10 mCi injection (e.g., carbon-11 choline). Simulations also predict minimal blurring in the 10 cm diameter central region for a wide range of patient sizes.

I. INTRODUCTION

WE present the development of a compact positron tomograph optimized to image the prostate. This instrument images radiopharmaceuticals that specifically localize in the prostate to confirm the presence, absence or progression of disease. It has approximately four times fewer detectors than a conventional whole-body positron emission tomograph (PET), which will reduce the cost and increase clinical availability.

Prostate cancer has a prevalence and diagnostic rate similar to breast cancer, with 360,000 new cases diagnosed each year and two million men affected by the disease in the United States. Prostate cancer suspicion is typically based on an elevated prostate-specific antigen (PSA) level or a suspicious

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J. S. Huber, J. Qi, S. E. Derenzo, W. W. Moses, R. H. Huesman and T. F. Budinger are with the Lawrence Berkeley National Laboratory, Mailstop

node found during a digital rectal exam. Serum PSA values do not always correlate well with clinical diagnosis or outcomes [1-3]. Palpation is subjective, insensitive and inexact; more than half of all cancers detected today are not palpable. Treatment decision is based mainly on biopsy confirmation of prostate cancer, but the diagnostic accuracy of prostate biopsies is problematic. Typical treatment options include radical prostatectomy, external beam irradiation, brachytherapy (interstitial implantation of radioactive seeds), androgen ablation (hormone) therapy, or "watchful waiting." A major problem with prostatic cancer therapy is the question of when to treat or whether to treat at all. This is particularly problematic in the case of an increased PSA level with non-diagnostic repeated biopsies or after a prostatectomy. A new imaging technology for sensitive detection of early stage prostate cancer is needed to confirm initial diagnosis and help guide treatment decisions. In addition, a new method is needed to assess response shortly after treatment intervention.

In order to help meet these needs, we are building a compact PET camera optimized to image the prostate. Functional PET imaging will help detect malignant tumors in the prostate and/or prostate bed to confirm an elevated PSA level, as well as possibly help determine tumor "aggressiveness" based on metabolic uptake levels, in order to help guide whether to treat suspected prostatic cancer. Although not optimized to detect distant metastatic disease, this compact PET camera should also image local spread beyond the prostate bed to help guide treatment decisions such as whether a narrow or wide irradiation treatment field is needed.

Promising PET radiopharmaceuticals have recently demonstrated outstanding results in the sensitive detection of prostate cancer, inspiring a new interest in using PET for prostate cancer imaging. Consistent with the evidence of increased pool size of choline in prostate cancer [4, 5], Hara and co-workers demonstrated prostate tumor uptake by [¹¹C]choline. They find that: [¹¹C]choline clears the blood faster than FDG; its uptake in prostate tumors is significantly higher than in normal and surrounding tissues [6, 7], providing excellent tumor/normal contrast; and bladder accumulation is minimal if the correct time course is chosen [8] which is a major advantage over FDG. Additionally, they observe that [¹¹C]choline PET is more sensitive for detecting bone metastases than bone scintigraphy. Therefore,

$[^{11}\text{C}]$ choline is an attractive PET tracer for imaging primary and metastatic tumors of the prostate and potentially for other regions of the body [9-13]. Fig. 1 shows a $[^{11}\text{C}]$ choline image of prostate cancer before and after therapy, demonstrating the ability to detect prostate carcinoma using choline and possibly its analogs. Other ^{11}C radiopharmaceuticals are also under investigation for prostate cancer PET imaging, including $[^{11}\text{C}]$ acetate and $[^{11}\text{C}]$ methionine.

^{18}F imaging has the advantage of a longer half-life, which increases clinical viability since an on-site cyclotron facility would not be necessary (as it would for ^{11}C imaging). Many groups have shown that PET imaging with $[^{18}\text{F}]$ fluorodeoxyglucose (FDG) is not a good technique for prostate cancer diagnosis, because FDG is not very prostate specific (with a SUV of typically ~2) and the uptake is overcome by background primarily due to bladder accumulation. The SUV (standard uptake value) is the ratio of activity in the target tissue to the average activity in the body. However, there are several other ^{18}F radiopharmaceuticals currently under investigation for prostate cancer imaging, including $[^{18}\text{F}]$ fluorocholine (FCH) [14, 15]. PET images using $[^{18}\text{F}]$ fluorocholine demonstrate high standardized uptake values (*e.g.*, SUV of 8), indicating that FCH is well localized in the prostate cancer and can be imaged with good resolution if a short scan time (~five minutes) is used. Therefore, $[^{18}\text{F}]$ fluorocholine is also an attractive PET tracer for imaging primary and metastatic tumors of the prostate.

II. CAMERA DESIGN

A. Overview

These new prostate tracers have motivated us to build a low cost PET camera optimized to image the prostate. Coincidence imaging of positron emitters is achieved using a pair of external curved detector banks, one placed above and one below the patient. Fig. 2 shows the transaxial and sagittal views of the camera. The bottom bank is fixed below the patient bed, and the top bank moves upward for patient access and downward for maximum sensitivity. Each bank consists of two axial rows of 20 CTI ECAT HR+ block detectors, forming two arcs with a minor axis of 45 cm and major axis of 70 cm. Our prostate camera has about one-fourth the number of detectors as in a conventional PET system because: (a) the patient is not fully encircled in 2D, (b) an elliptical shape is used instead of a circular one, and (c) the axial coverage is only 8 cm. However, since the average distance to the detectors is approximately one-half that of a conventional 2D PET system, the solid angle for a central source is approximately double for average-sized men. Thus, we expect to achieve improved detection efficiency at a lower cost.

Individual detector modules are angled to point towards the camera center near the prostate location in order to reduce penetration effects (in the detector) for annihilation photons originating in the prostate. This increases resolution

selectively in the region of the prostate and is an unique feature for a non-circular camera geometry. Annihilation photons from other parts of the field of view (FOV) will suffer increased penetration effects, but these FOV regions are less important. Both detector banks can be tilted to image the prostate while minimizing attenuation (*i.e.*, above the buttocks and below the stomach, see Fig. 2), but the gantry allows zero tilt for thin patients. A patient of average size is not fully encircled in 2D, which results in irregular and incomplete sampling due to the side gaps. Despite this incomplete sampling, we are able to reconstruct nearly artifact free images in the region of interest by using an iterative reconstruction algorithm [16].

The camera design also includes shielding [16]. Inter-plane septa extend 5 cm beyond the scintillator crystals to reduce background events from random coincidences and from photons that Compton scatter in the patient. Lead shields are also used on the ends to reduce activity from outside the field of view.

B. Electronics

Our camera uses modified commercial components in a novel geometry. We are using 80 CTI ECAT HR+ block detectors that are three attenuation lengths thick for good detection efficiency with narrow detector elements (*i.e.*, 8 x 8 arrays of $4.5 \times 4.5 \times 30 \text{ mm}^3$ BGO crystals) to achieve good spatial resolution. We are using modified front end, coincidence, and readout electronics developed by CTI for the HRRT brain imaging PET camera, as shown in Fig. 3. Since we are creating a non-standard camera with HR+ and HRRT components, a custom conversion board is necessary. Events are detected and assigned an arrival time, the crystal of interaction is identified, energy qualification is performed, and a digital word is formed using 28 CTI HRRT Analog Subsection boards. The output signals from the Analog Subsection boards are then multiplexed by six custom Detector Head Interface (DHI) boards, which are based on the CTI HRRT DHI design but each services a maximum of 15 (rather than 117) detector modules. We are using six DHI boards to allow coincidences between detector modules within the same bank and plane. A CTI Coincidence Processor identifies singles events in the different DHI boards that are in coincidence, and the output is sent to a Pentium-based computer system that accumulates the coincident data, reconstructs the images, and displays them.

We previously reported on the conceptual design of this prostate camera [16]. We have moved from the idea stage into the building stage. We have acquired all HR+ detector blocks and electronics boards. We are currently testing the CTI electronics and modifying the DAQ software for our system.

C. Gantry

The gantry and electronic housing is designed and under construction. We still need to design and build the septa and patient bed. Fig. 4 shows a photograph of the top and bottom aluminum arc plates with some of the CTI ECAT HR+ detector modules mounted in place. The detector

modules are individually positioned to point towards the center of the camera, as discussed in Section IIA.

Fig. 5 shows a 3-D drawing of the camera with many of the gantry and electronic housing details. The upper bank is mounted onto a main aluminum back-plate in order to control the vertical motion using a hand-crank, allowing upward movement for patient access and downward to maximize sensitivity. A second hand-crank is used to adjust the overall tilt of both upper and lower banks. The near end of Fig. 5 also shows the electronic housing. The six DHI boards are mounted horizontally to the housing that holds their corresponding Analog Subsection boards. The Coincidence Processor board is mounted onto the cabinet door for compactness. The $\pm 5V$ and high voltage power supplies are mounted on the far end.

III. EXPECTED PERFORMANCE

A. Point Source Grid

To determine the size of the region of high spatial resolution, we have performed statistical noise-free simulations. Fig. 6 shows reconstructed point sources in a grid. Data are generated with interactions throughout the crystal, assuming an attenuation length of 10 mm in the BGO crystal. A preliminary iterative maximum likelihood algorithm is used in the reconstruction without correcting for detector penetration. The point sources are 5 cm apart, and the grid covers the majority of the field of view. All point sources are clearly visible in the image (black = high uptake). As expected, increased radial blurring due to penetration effects is seen in the region representing the outer edge of the patient. Since we are optimizing resolution at the center near the prostate at the price of resolution at the edges, distant metastases will suffer from some resolution degradation. However, good resolution is observed in the 10 cm diameter central region near the prostate. In Fig. 6, the central point has both a radial and tangential fwhm of 2 mm. More representative of the expected spatial resolution, the surrounding eight points have a radial fwhm of 4 mm and tangential fwhm of 3 mm. Improved resolution for more distant points is expected when the reconstruction corrects for detector penetration, although this process increases the statistical noise in the reconstruction.

Assuming that the detector arcs are rigid with a fixed focal spot for each arc, both focal spots are at the center for the ‘nominal’ gap separation. The above simulation (Fig. 6) assumed this ‘nominal’ gap distance. In order to investigate the effect of varying the gap between the arcs, the simulation is repeated for a gap range of ± 5 cm when the focal spots are no longer in the center. The same minimal blurring within a 10 cm diameter central region is observed for both cases, indicating that a wide range in patient size will not compromise the resolution near the prostate. Fig. 7 shows the reconstructed point source grid with the gap distance increased by +5 cm from ‘nominal’ position.

The above results show that we can achieve similar resolution in the 10 cm diameter center region as an ECAT

HR+ scanner. Using the nominal configuration, we also compute the signal to noise ratio (SNR) of an ideal observer for detecting a small lesion at the grid locations. The background is modeled as an uniform elliptical region (major axis = 40 cm, minor = 30 cm). For the central point, the resulting SNR of the new system is about 27% higher than that of an ECAT HR+ scanner under the same situation, and the SNR is about 20% higher for the surrounding eight points. This indicates that while the resolution is similar, the increase in sensitivity can still improve lesion detection. The above computation is for one 2D direct plane. No random or scattered events are modeled for either scanner.

B. Extended Sources

Monte Carlo methods are used to study the reconstruction of extended sources. Reconstructions are performed with an iterative maximum likelihood technique that assumes statistical noise representing 745 kcounts/slice, a tumor activity concentration that is two times the background activity concentration, 30% scatter fraction, and 20% randoms fraction. The reconstructions are then post-filtered with a very conservative Gaussian function of sigma = 1 pixel = 2 mm. We simulate self-attenuation by assuming a constant attenuation coefficient of 0.0095/mm inside the body. Coincidences between detector modules within the same bank and plane are allowed. Fig. 8(a) shows the body outline of a patient with an extended “prostate” source (2.5 cm diameter circle) with “tumors” in the upper right and lower left quadrants. Fig. 8(b) shows a reconstructed image of the phantom with “tumors” in the upper right and lower left quadrants clearly visible (white = high uptake), demonstrating that we can reconstruct nearly artifact-free images as well as detect and differentiate partial and whole prostate tumors. Our preliminary rate calculations indicate that 745 kcounts per imaging plane will be achievable with a six minute scan after a 10 mCi injection [16]. A relatively short value of six minutes is chosen to demonstrate that good images can be obtained even if the bladder fills rapidly. All published [¹¹C]choline or [¹⁸F]fluorocholine studies done to date have used three minutes or longer (up to 30 minutes) imaging times.

C. Data Correction

Our design has sufficient room to incorporate a single photon or positron emitting source for transmission scans, but it would add to the camera cost. We plan to correct without an additional source using calculated attenuation coefficients based on body contours and an uniform attenuation coefficient [16]. Anatomical boundaries can be obtained from the outer edges of emission sinograms acquired from transverse sections [17]. It may also be possible to use heterogeneous attenuation coefficients by identifying tissue types (e.g., soft tissue, bone, and air) based on x-ray CT images.

Because of the unusual geometry of our camera, the sensitivity of each line of response depends on the distance between the two detectors and the face angles of the two detectors; the shorter the distance is, the higher the

sensitivity. Normalization will include geometric correction (sensitivity changes caused by the septa that are not modeled in the solid angle computation), block effect correction, individual detector sensitivity correction, and dead time correction. These factors will be obtained using a scan of an uniform activity plane source such as used in conventional PET scanners. However, because of our specialized geometry and lack of rotational symmetry, the method for deriving the first two factors will be different from that of circular systems and may require a longer scan time to achieve good count statistics.

Random events will be estimated using the delayed window technique. Instead of pre-subtracting histogrammed data, delayed events will be saved in the list mode data stream with a tag to distinguish them from prompt events. For our statistical reconstruction algorithm, the estimated randoms will be included in the forward model in reconstruction.

IV. DISCUSSION

This project is in its initial building phase, so there are many remaining uncertainties, including which radiopharmaceutical will be used, the specific requirements for the radiopharmaceutical and imaging procedure, and the accuracy that physicians would require to perform effective diagnosis and evaluate response to therapy. However, new PET radiopharmaceuticals have recently demonstrated promising results in the sensitive detection of prostate cancer. This PET camera design is also likely to out-perform whole body PET for this task, as the higher sensitivity will help for the short scans that appear to be necessary with choline-like radiopharmaceuticals.

Accurate patient positioning is also critical due to the limited (8 cm) axial extent of the camera. A manually placed external or trans-rectal positron-emitting source could be used to position the prostate near the center of the FOV of the camera. Alternatively, the prostate is visible in ultrasound images acquired with an external transducer, and these images could be used to position the patient bed.

Finally, as Fig. 1 shows, it is difficult to identify features other than the prostate (and possibly the bladder) in the PET images. Local anatomic information is highly desirable to determine the location of the disease within the prostate, as well as to determine whether the disease has spread to the prostate bed. This information could be obtained with dual modality imaging. X-ray CT provides excellent images of the abdomen, but the cost is relatively high. Ultrasound imaging with a trans-rectal probe provides reasonable detail in the region of the prostate and the cost of an ultrasound unit is significantly less than that of a CT imager, so we plan to explore adding co-registered ultrasound imaging capability.

V. CONCLUSION

Promising new PET tracers for prostate cancer, such as $[^{11}\text{C}]\text{choline}$ and $[^{18}\text{F}]\text{fluorocholine}$, have motivated us to design and build a low cost PET camera optimized for prostate imaging. Monte Carlo simulations demonstrate the

feasibility of detecting and differentiating partial and whole prostate tumors with a tumor to background ratio of 2:1, using a six minute scan after a 10 mCi injection. Simulations also predict minimal blurring in the 10 cm diameter central region for a wide range in patient size. Thus, we are currently building a camera that will image prostate tumors with good spatial resolution and image contrast at low cost relative to commercial PET scanners.

VI. ACKNOWLEDGMENT

We thank Dr. Hara from the International Medical Center of Japan for providing the PET images presented in Fig. 1 of this paper. We also thank Dr. Nutt from CPS Innovations for providing detectors and electronics. This work was supported in part by the Director, Office of Science, Office of Biological and Environmental Research, Medical Science Division of the U.S. Department of Energy under Contract No. DE-AC03-76SF00098 and in part by Department of Defense grant number DAMD17-02-1-0081. Reference to a company or product name does not imply approval or recommendation by the University of California or the U.S. Department of Energy to the exclusion of others that may be suitable.

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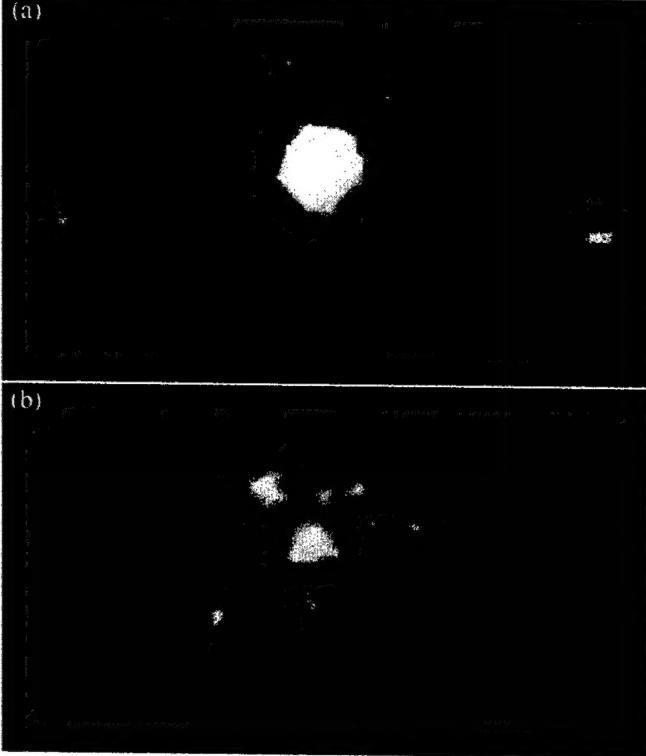
Figures:

Fig. 1: $[^{11}\text{C}]$ choline image of prostate cancer (a) before and (b) after treatment. These grayscale images indicate a high (white) uptake in the prostate cancer compared with a low (gray) uptake elsewhere. Images are provided by Hara and co-workers [8].

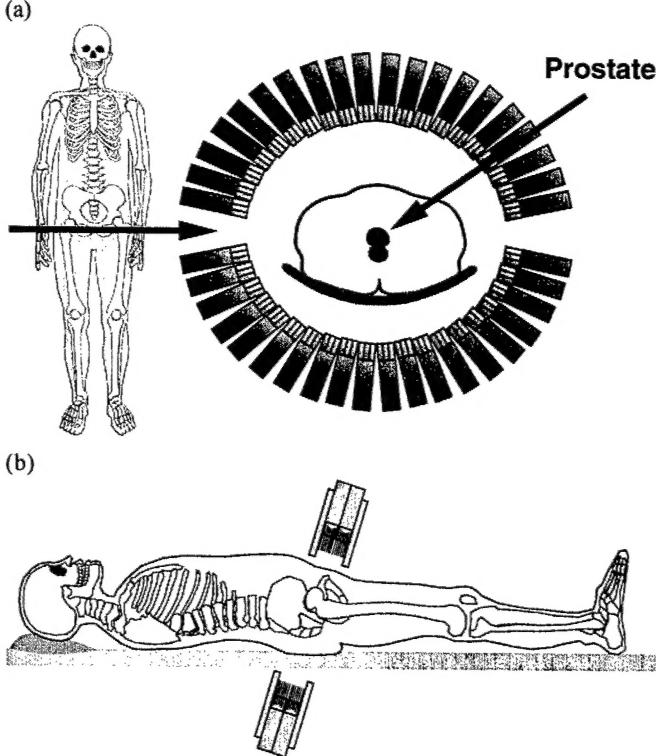


Fig. 2: Positron tomograph for prostate imaging. (a) Drawing of a transaxial view through prostate, showing the patient centered between two detector banks. The individual detector modules are angled to point towards the prostate. (b) Drawing of the sagittal view. The bottom arc is fixed below the patient bed, whereas the top arc adjusts vertically for patient access and compactness. Both detector banks are tilted and positioned as close as

possible to the prostate, which improves sensitivity and minimizes attenuation.

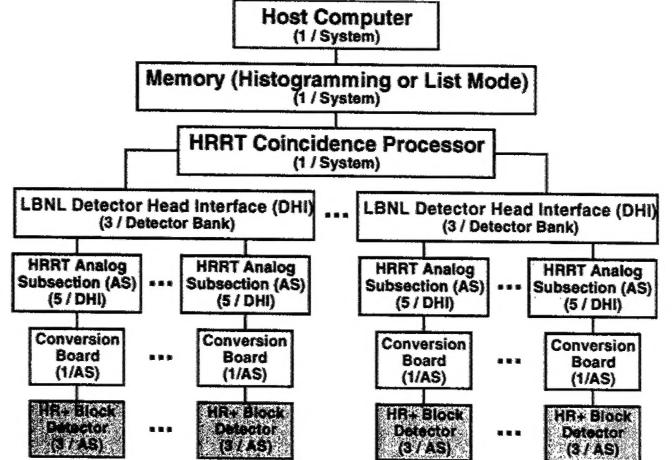


Fig. 3: Diagram of the complete data collection chain, showing the custom BNL and CTI components and their inter-relations. The camera will use 80 CTI ECAT HR+ block detectors, 28 BNL conversion boards, 28 CTI HRRT Analog Subsection boards, 6 BNL custom Detector Head Interface boards, 1 CTI Coincidence Processor and a PC.

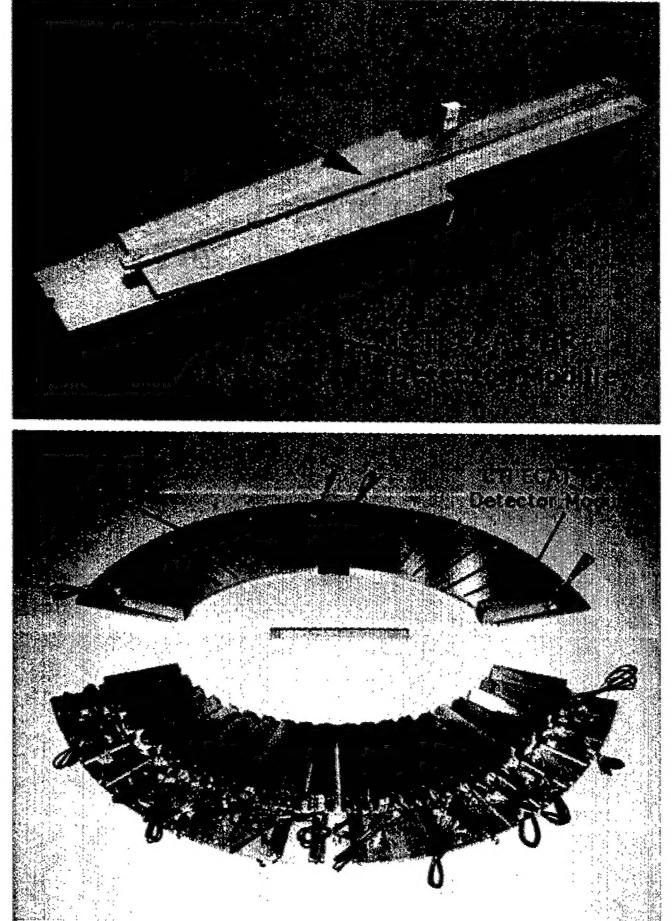


Fig. 4: (a) CTI ECAT HR+ detector module with an aluminum guide epoxied along its midline. (b) Photograph of the top and bottom aluminum arc plates with some of the CTI ECAT HR+ detector modules mounted in place. Each detector module has an aluminum guide that slides along a groove in the arc plate and is stopped (and secured against the arc plate) using a mortise and tenon. The detector modules are individually angled to point towards the center of the camera.

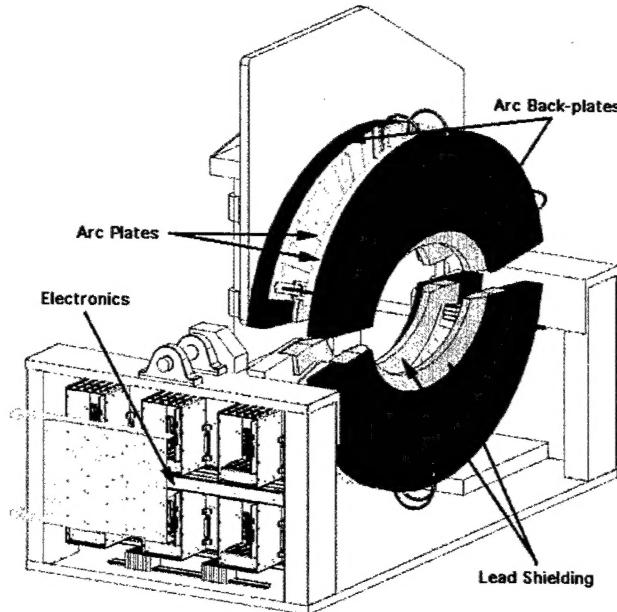


Fig. 5 3-D drawing of the prostate PET camera with some gantry details, as viewed from the side. Only a few detector modules are shown in place. The arc plates (with detector module grooves, shown in Fig. 4b) are mounted onto thicker aluminum arc back-plates that also hold the lead shielding in place. The arc plates (white), arc back-plates (dark gray) and lead shielding (light gray) are symmetric (~left and right in drawing) since there are two axial rows of detector modules. The upper bank is mounted onto a main aluminum back-plate in order to control the vertical motion using a hand-crank, allowing upward movement for patient access and downward to maximize sensitivity. A second hand-crank is used to adjust the overall tilt of both upper and lower banks. The near end of the drawing shows the electronics. The six DHI boards are mounted horizontally to the housings that hold their corresponding Analog Subsection boards. The Coincidence Processor board is mounted onto the cabinet door. The power supplies are mounted on the far end of the gantry. Most of the cabling is not shown, as well as the patient bed.

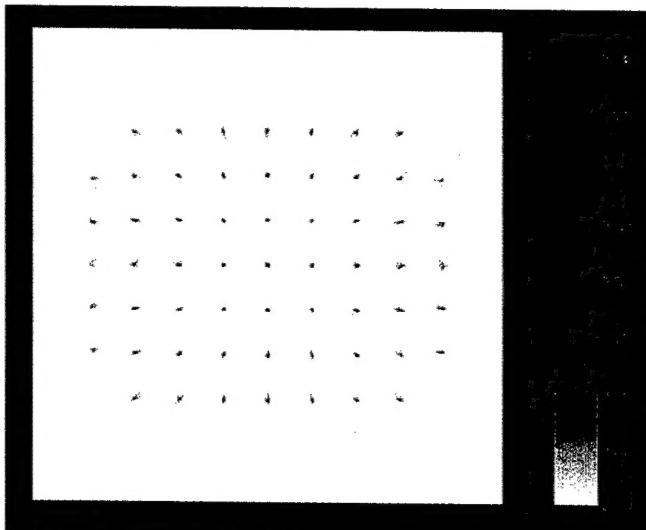


Fig. 6: Statistical noise-free reconstructed image of a point source grid when arcs are separated by the 'nominal' distance. The point sources are 5 cm apart, with the grid covering the majority of the field of view. Most point sources are located between pixels (*i.e.*, the center point source contributes to four nearby pixels). All point sources are visible (black = high uptake). Increased radial blurring is observed near the outer surface of the patient as expected due to penetration effects. However, good resolution is demonstrated in the center near the prostate, with minimal blurring in a 10 cm diameter central region. The central point has both a radial and tangential fwhm of 2 mm. The surrounding eight points have a

radial fwhm of 4 mm and tangential fwhm of 3 mm. Improved resolution is expected when the reconstruction corrects for detector penetration.

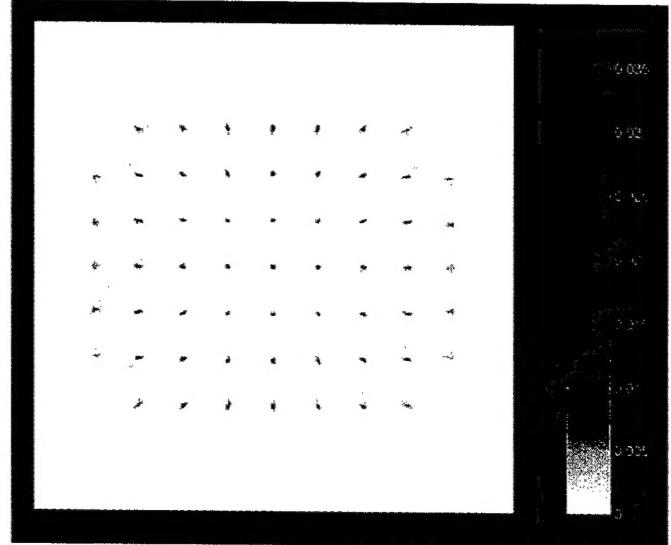


Fig. 7: Statistical noise-free reconstructed image of a point source grid when arc gap distance is increased by +5 cm from 'nominal' position. The point sources are 5 cm apart, with the grid covering the majority of the field of view. All point sources are clearly visible (black = high uptake). Good resolution is still demonstrated in the center near the prostate, with minimal blurring in a 10 cm diameter central region.

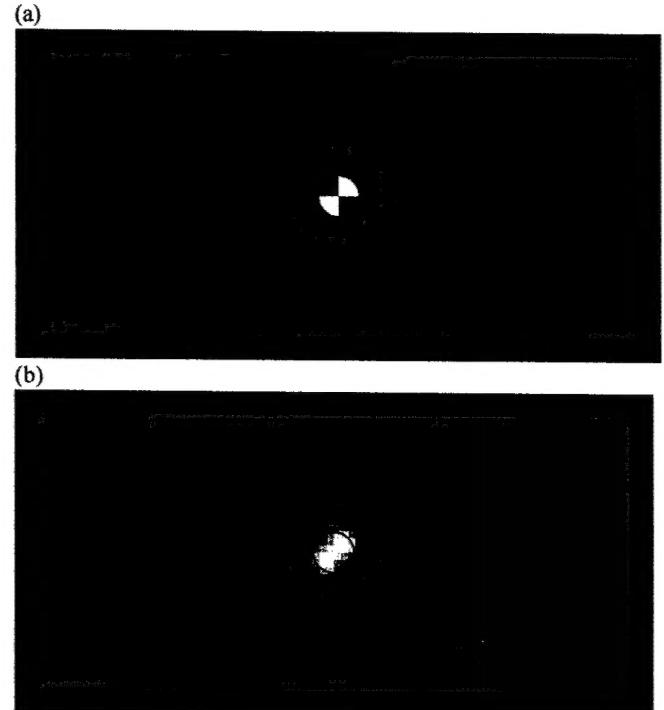


Fig. 8: (a) Body outline of patient with 2.5 cm diameter circular "prostate" divided into quadrants with "tumors" placed in the upper right and lower left quadrants (white = high uptake), assuming a tumor to background ratio of 2:1. The "patient" is 37.5 cm wide and 18.0 cm deep. (b) Reconstructed image of the phantom using an iterative maximum likelihood algorithm that assumes a 30% scatter fraction and 20% randoms fraction. Image represents 745 kcounts in a single slice, which should be achievable with a 6 minute scan after a 10 mCi injection. Both tumors are clearly visible.